

international rally champion, open-wheel driver, and Abarth engineer who would later become competition director of Alfa Romeo's touring car program.

From France came Marie-Claude Beaumont, a national rally champion and, in 1971, the first woman to compete at Le Mans since racing resumed there after World War II. Countryman Henri Greder was France's national rally champion in 1965, '66, and '67, as well as a tuning specialist for GM, Chevrolet and Opel. Sweden's Sylvia Osterberg was another rally-bred racer, European ladies' rally champion in 1963 and 1969 and winner of numerous events. Jochen Springer represented Germany, bringing credentials including three wins of the Tour de Europe rally, careers as a journalist and engineer, and tenure as ADAC Sport president.

The group assembled at the Dudenhofen proving grounds along with an engineering team from Opel's R & D center in Ruesselsheim and a gathering of print and broadcast press. It would be their first look at the machine they were expected to break records with.

Logic might have suggested that Opel scratch-build a prototype to go after speed records, but cost and the need to generate publicity sooner rather than later suggested modifying an off-the-shelf model. Opel engineers planned to use a new 2.1-liter turbocharged cast-iron, swirl-chamber diesel in the record car. With speed the objective, there were only two realistic possibilities in Opel's lineup.

The Manta coupe was considered, but its engine compartment would need modification to accommodate the turbocharger. The same was true of Opel's other sports coupe, but it had one unbeatable advantage. The Opel GT had a better drag coefficient than anything else the automaker had. In fact, the GT was the most aerodynamic car



Opel hoped to smash the record with the company's new 2.1-liter, four-cylinder, turbocharged diesel. The engine featured a single overhead cam and two valves per cylinder

produced by General Motors in the 1960s, wind tunnel-tested for cruise speeds above 120 mph. Stylistically reminiscent of the mid 1960s Corvette, the GT was the best received of all Opels imported to the U.S. market. Of the 100,000 GTs produced, 70,000 sold in North America.

Built on the Opel Kadett platform, the GT featured a conventional monocoque body and front wishbone-leaf spring/live rear axle trailing-arm suspension. Its motivation came from either 1.1-liter or 1.9-liter inline four-cylinders, making 67 and 102 horsepower, respectively. European-spec cars had more power (128hp). The GT was no rocket, but its high-speed stability and relatively

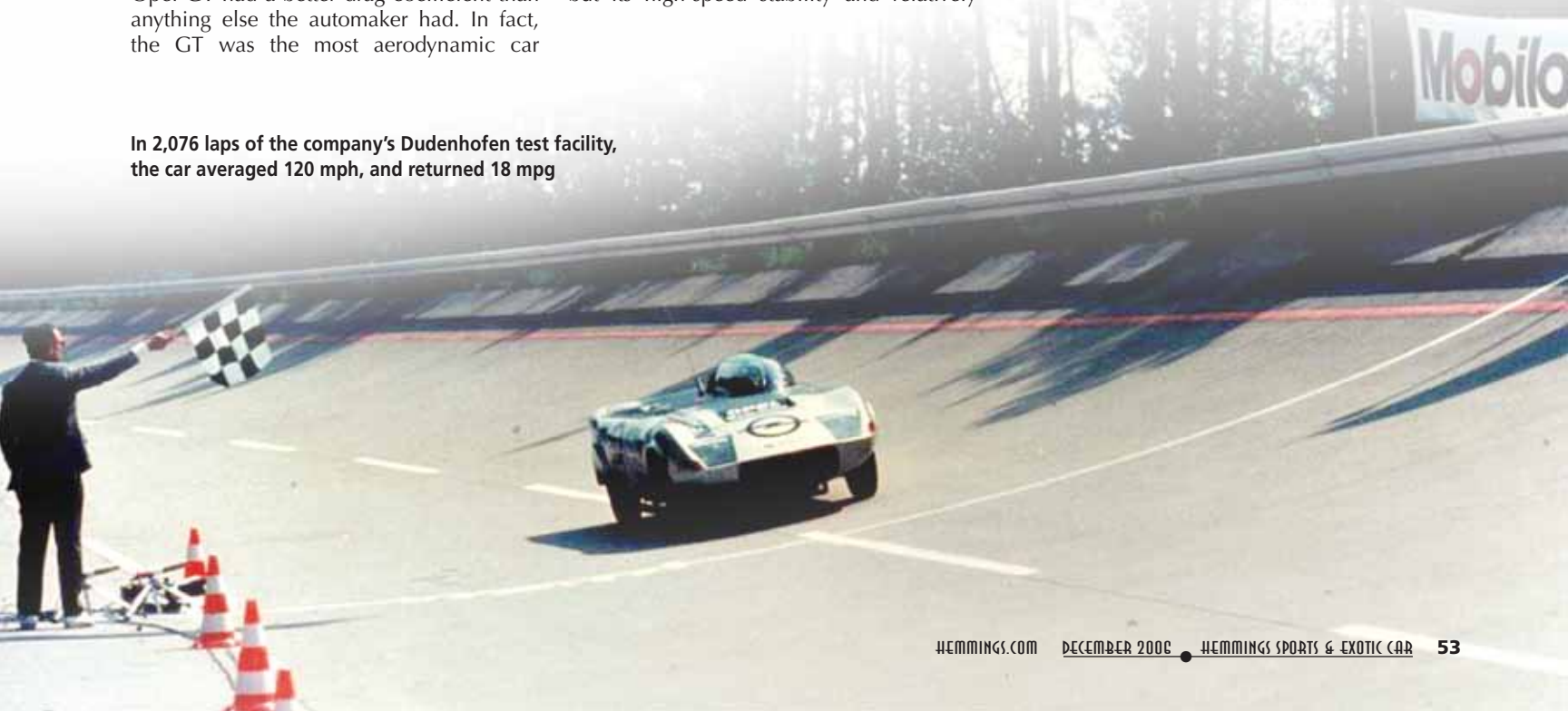
simple construction made it the best candidate for modification.

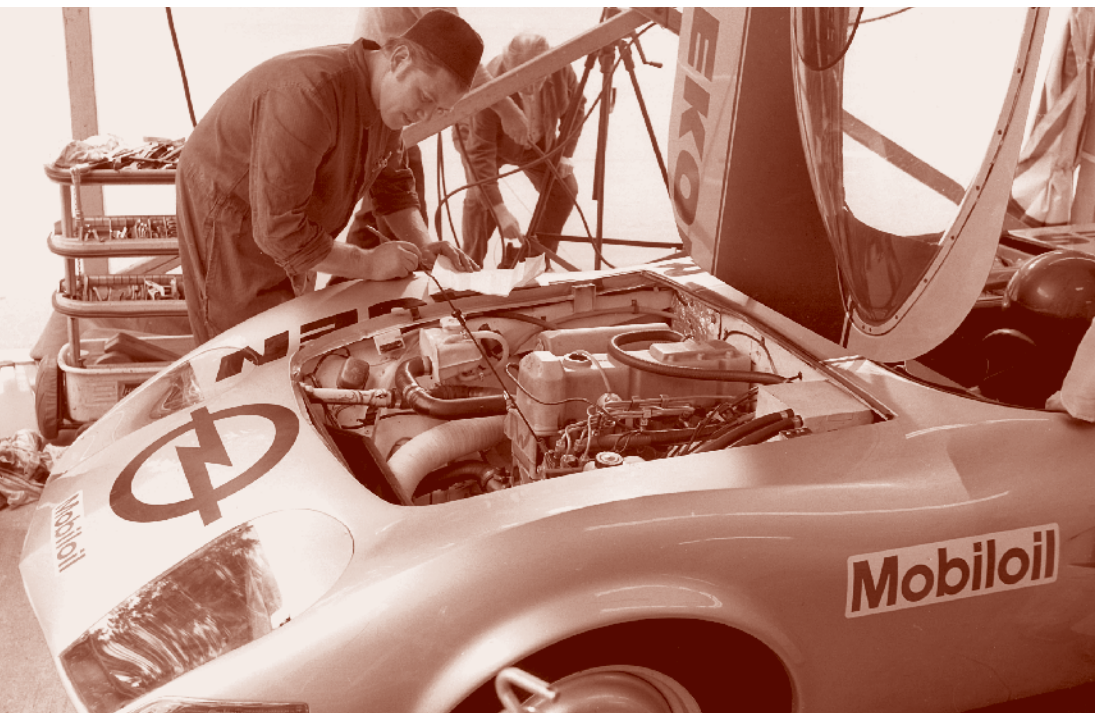
"They only had to cut off the roof, weld the doors, and put a bubble over the driver," Opel Heritage Communications Director Ernst-Peter Berresheim says facetiously.

While significant changes were made, Berresheim is right in that much of the GT's body, its chassis, four-speed transmission, steering and brakes remained stock. What body changes there were focused on lightening, lowering, and cleaning up the car aerodynamically.

The passenger compartment was elimi-

In 2,076 laps of the company's Dudenhofen test facility, the car averaged 120 mph, and returned 18 mpg





The engine was modified with a steel exhaust manifold, a dry sump and an aluminum oil cooler. Minus its turbocharger, this engine powered the production Opel Rekord D sedan

nated entirely, a fuel tank located in place of the seat. The driver sat inside a plexiglass canopy with a fairing which blended back into the GT's conventional "duck tail." The GT's drag-inducing pop-up headlamps were eliminated and replaced with inset, glass-covered units. The rear wheels were faired-over "continental style" and a down-draft-type hood cutout provided cool air to the turbo. On the left side, a NACA-type duct supplied air to the driver, while on the right, a large vent behind the front wheel dissipated engine heat. Further back, the

turbodiesel exhaled through a side-mounted exhaust. The engine received air cooling through an egg-crate type grille opening situated low in the nose.

The car's new 2.1-liter four-cylinder, flat-head turbodiesel employed a single overhead cam and two valves per cylinder. The engine's robustness was augmented with hardened valve seats, a new steel exhaust manifold, new pistons, a dry sump and aluminum oil cooler. As with other contemporary diesels, fuel was injected into a bowl or "swirl chamber" which housed

the injector nozzle and glow plug. The fuel inside the bowl (which made up about 40 percent of the total compression volume) heated dramatically, forming a mixture which simultaneously seeped out into the cylinder, mixed with the compressed air charge and ignited.

With the addition of the turbo, the engine made 95 horsepower at 4,400 rpm. That corresponds to a specific output of 46 horsepower per liter, quite high for the era. Lubrication was provided by Mobil, which formulated a special oil for the record run and continuously monitored engine performance throughout.

The drivers sat in a significantly reclined position, though the steering wheel (a small one for easier ingress/egress) and gearshift remained in their stock locations. A spare parts/tool box was placed above the passenger-side fuel tank. The extra fuel gave the Diesel GT a range in excess of 500 kilometers (310 miles). Drivers faced an instrument panel, which included gauges for water and oil temperature, oil pressure, crankcase pressure and a digital tachometer.

Lighter wheels and narrow, staggered low-drag tires (145HR15XAS front/165HR15XAS rear) underpinned the car. Altogether, the Diesel GT weighed in at 2,228 pounds including the few spares it carried. FIA regulations required that any repairs to the car be made using parts it carried onboard.

A crew of Opel mechanics stood ready to refuel the car, assist with driver changes, add oil or make any necessary repairs. Radios in the car and pits allowed for time checks, oral telemetry and provided a measure of safety and encouragement. Leaving nothing to chance, Opel took the additional precaution of placing blaring sirens around the track at locations where wildlife (rabbits and deer) was known to wander across.

Much of the production Opel GT remained in the record-holding car: the chassis, transmission, steering and brakes were all stock



